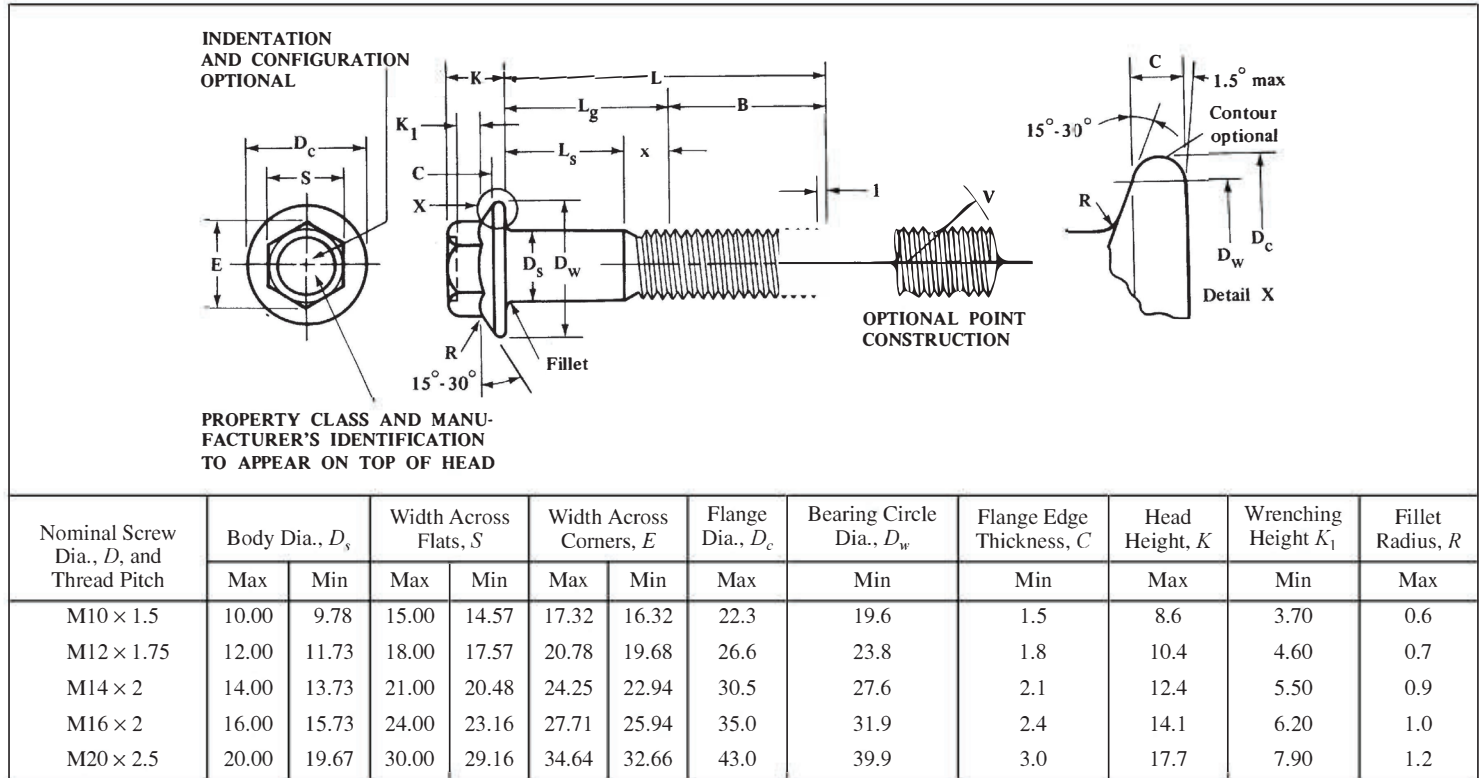


Table 6. American National Standard Metric Heavy Hex Flange Screws ANSI/ASME B18.2.3.9M-1984



All dimensions are in millimeters. Basic thread lengths, B , are as given in Table 12. Transition thread length, x , includes the length of incomplete threads and tolerances on grip gaging length and body length. It is intended for calculation purposes. For additional manufacturing and acceptance specifications, reference should be made to ANSI/ASME B18.2.3.9M-1984 standard.